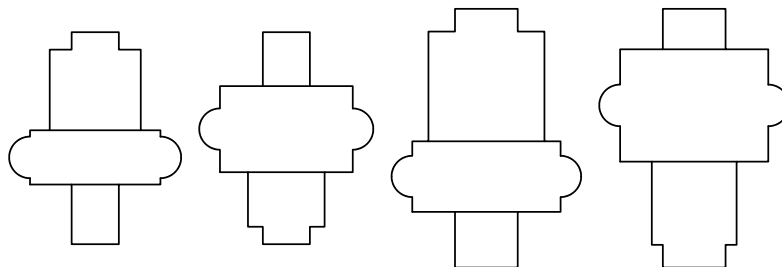


R0.67
4 PL
REF



11.71
REF

20.90
REF

RB 92700-10311-041-2 BOTTOM FOAM

5

92.0°
4 PL
REF

R1.68
4 PL
REF

4.79
REF

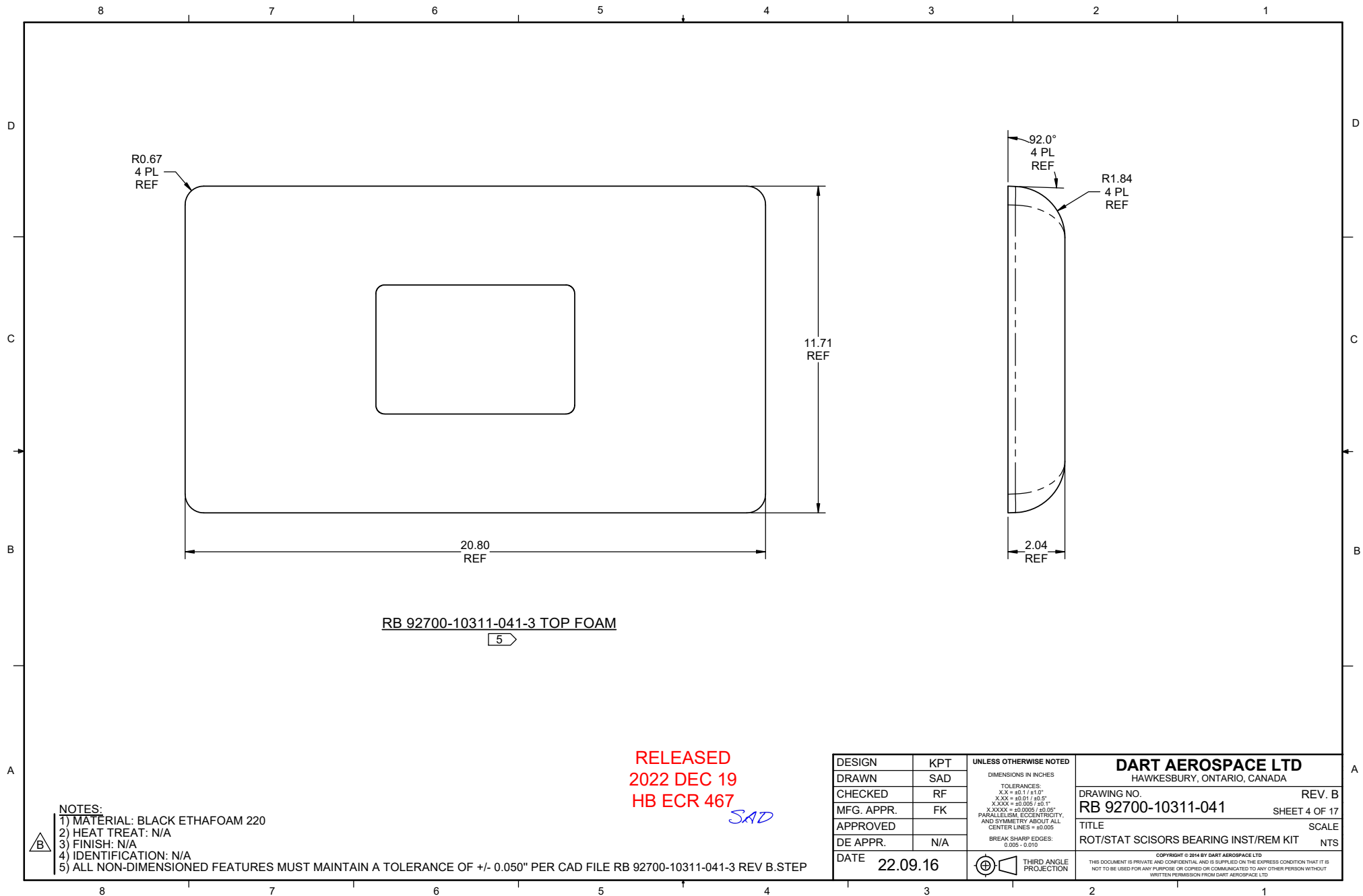
NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) IDENTIFICATION: N/A
- 5) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10311-041-2 REV B.STEP

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2022 DEC 19
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SAD

DESIGN	KPT	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = ±0.1 / ±1.0" X.XX = ±0.01 / ±0.5" X.XXX = ±0.005 / ±0.1" X.XXXX = ±0.0005 / ±0.05" PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		DRAWING NO.	REV. B
CHECKED	RF		RB 92700-10311-041	SHEET 3 OF 17
MFG. APPR.	FK		TITLE	SCALE
APPROVED			ROT/STAT SCISORS BEARING INST/REM KIT	NTS
DE APPR.	N/A			
DATE	22.09.16	THIRD ANGLE PROJECTION	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



RB 92700-10311-041-3 TOP FOAM

5

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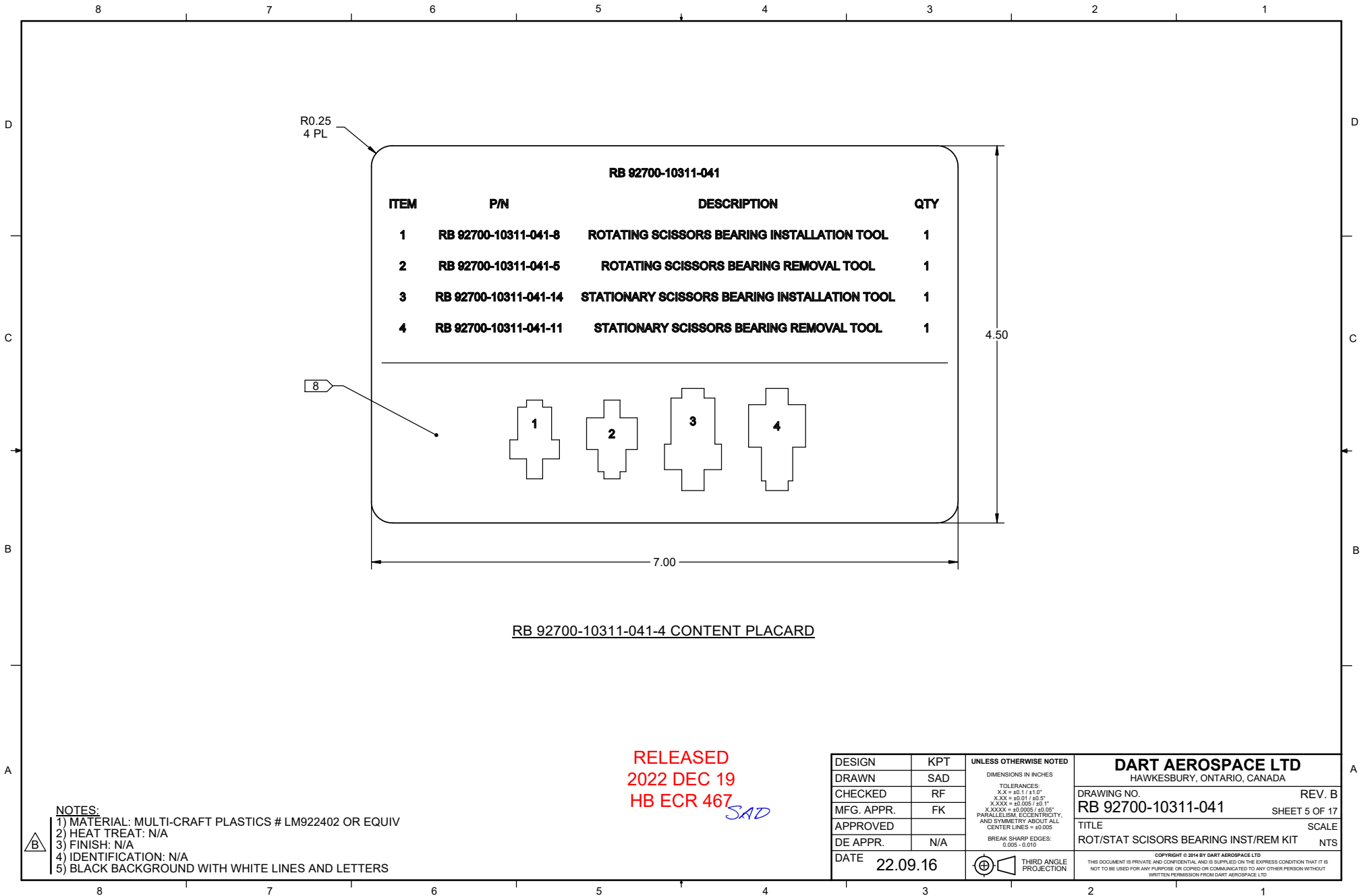
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NOTES:

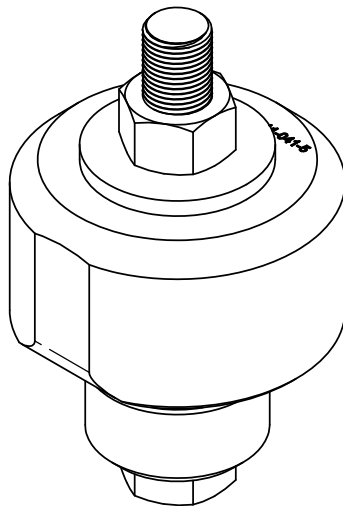
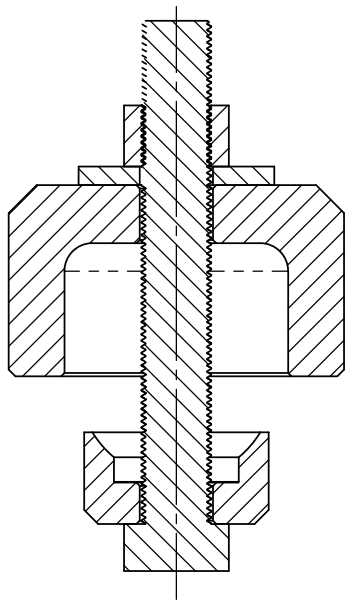
- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) IDENTIFICATION: N/A
- 5) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10311-041-3 REV B.STEP



DESIGN	KPT	UNLESS OTHERWISE NOTED	
DRAWN	SAD	DIMENSIONS IN INCHES	
CHECKED	RF	TOLERANCES: X.X = ±0.1 / ±1.0" X.XX = ±0.01 / ±0.5" X.XXX = ±0.005 / ±0.1" X.XXXX = ±0.0005 / ±0.05" PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005	
MFG. APPR.	FK	BREAK SHARP EDGES: 0.005 - 0.010	
APPROVED			
DE APPR.	N/A		
DATE	22.09.16	THIRD ANGLE PROJECTION	
		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
		DRAWING NO. RB 92700-10311-041	REV. B SHEET 4 OF 17
		TITLE ROT/STAT SCISORS BEARING INST/REM KIT	SCALE NTS
		COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

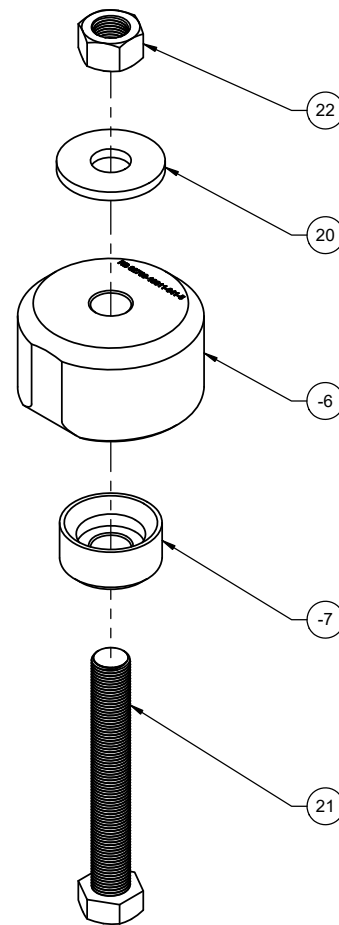


ITEM #	QTY	PART #	PART TITLE
-6	1	RB 92700-10311-041-6	SWASHPLATE REACTOR
-7	1	RB 92700-10311-041-7	BEARING REACTOR
20	1	McMaster#92140A122 OR EQUIV.	STEEL WASHER 1.75" OD X 0.656" ID
21	1	McMaster#92865A446 OR EQUIV.	STEEL HEX HEAD SCREW 5/8"-18 X 4-1/2" LG.
22	1	McMaster#94895A835 OR EQUIV.	YELLOW ZINC PLATED GRADE 8 STEEL HEX NUT 5/8"-18 X 35/64" HT.



RB 92700-10311-041-5 ROTATING SCISSORS BEARING REMOVAL TOOL

5



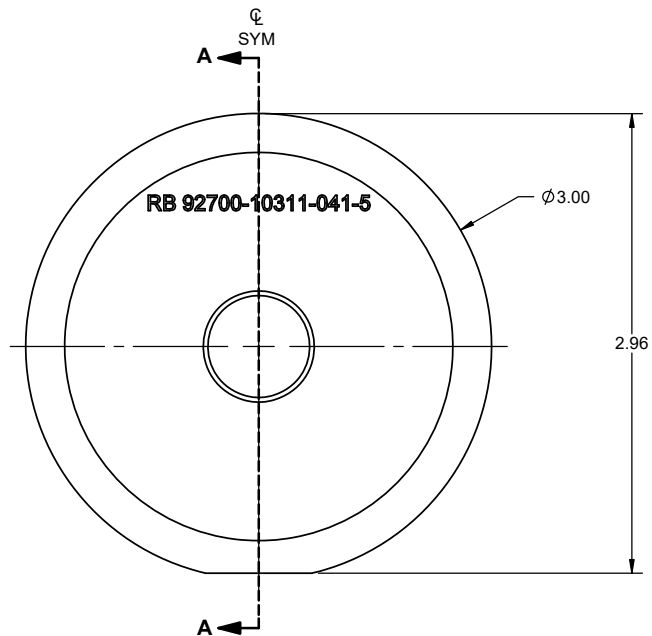
RELEASED
2022 DEC 19
HB ECR 467 *SAD*

NOTES:

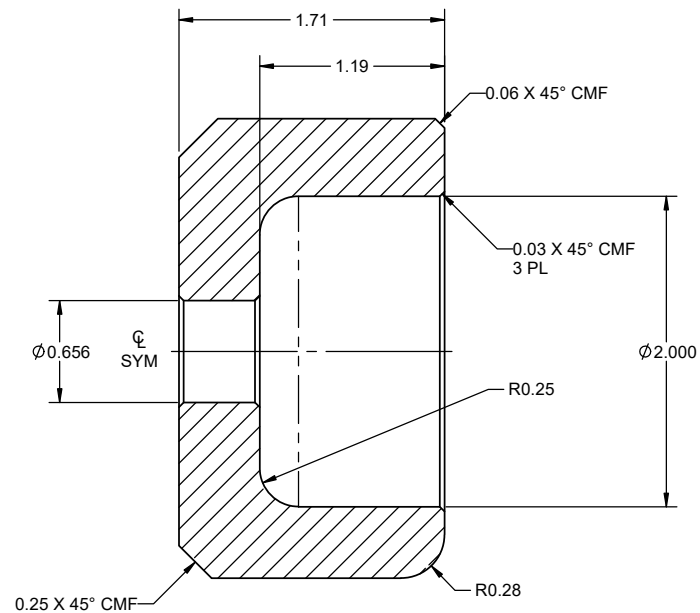
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) IDENTIFICATION: N/A
- 5) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



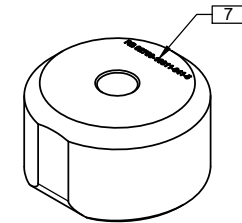
DESIGN	KPT	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: XX = $\pm 0.1 / \pm 0.0$ XXX = $\pm 0.01 / \pm 0.0$ XXXX = $\pm 0.005 / \pm 0.0$ XXXXX = $\pm 0.0005 / \pm 0.0$ PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		DRAWING NO.	REV. B
CHECKED	RF		RB 92700-10311-041	SHEET 6 OF 17
MFG. APPR.	FK		TITLE	SCALE
APPROVED			ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
DE APPR.	N/A			
DATE	22.09.16	THIRD ANGLE PROJECTION	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



RB 92700-10311-041-6 SWASHPLATE REACTOR



SECTION A-A

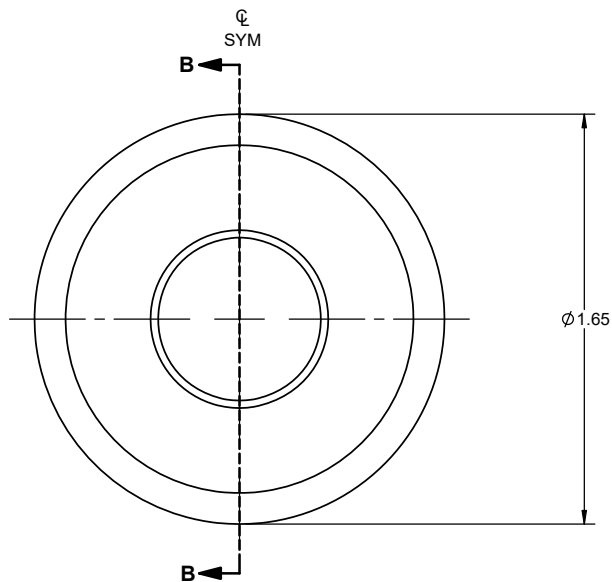


- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 - 4) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

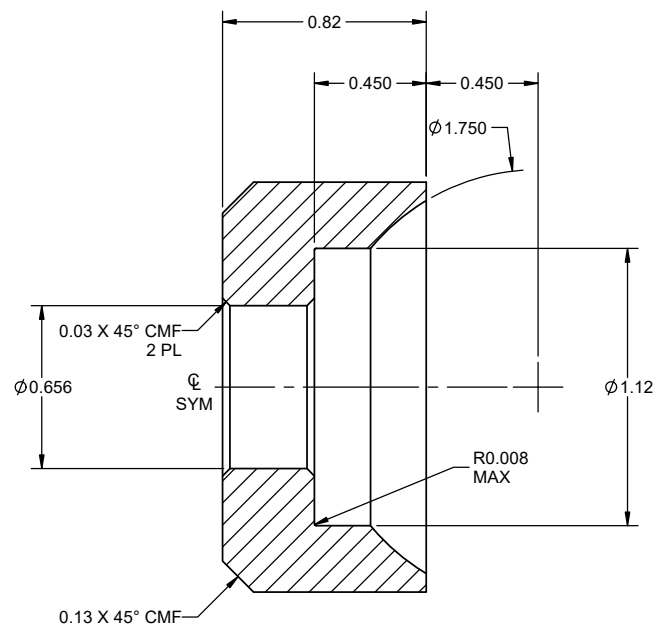
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2022 DEC 19
HB ECR 467

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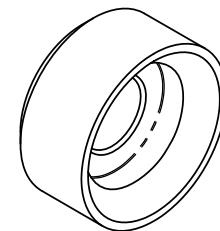
DESIGN	KPT	<div>UNLESS OTHERWISE NOTED</div> <div>DIMENSIONS IN INCHES</div> <div>TOLERANCES: X.X = ±0.1 / ±1.0" X.XX = ±0.01 / ±0.5" X.XXX = ±0.005 / ±0.1" X.XXXX = ±0.0005 / ±0.05" PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005</div> <div>BREAK SHARP EDGES: 0.005 - 0.010</div>	<div>DART AEROSPACE LTD</div> <div>HAWKESBURY, ONTARIO, CANADA</div>	
DRAWN	SAD		DRAWING NO. REV. B	
CHECKED	RF		RB 92700-10311-041 SHEET 7 OF 17	
MFG. APPR.	FK		TITLE SCALE	
APPROVED			ROT/STAT SCISORS BEARING INST/REM KIT NTS	
DE APPR.	N/A			
DATE	22.09.16			
<div><div><div><div></div></div><div><div></div></div></div><div>THIRD ANGLE PROJECTION</div></div>		<div>COPYRIGHT © 2014 BY DART AEROSPACE LTD</div> <div>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</div>		



RB 92700-10311-041-7 BEARING REACTOR



SECTION B-B



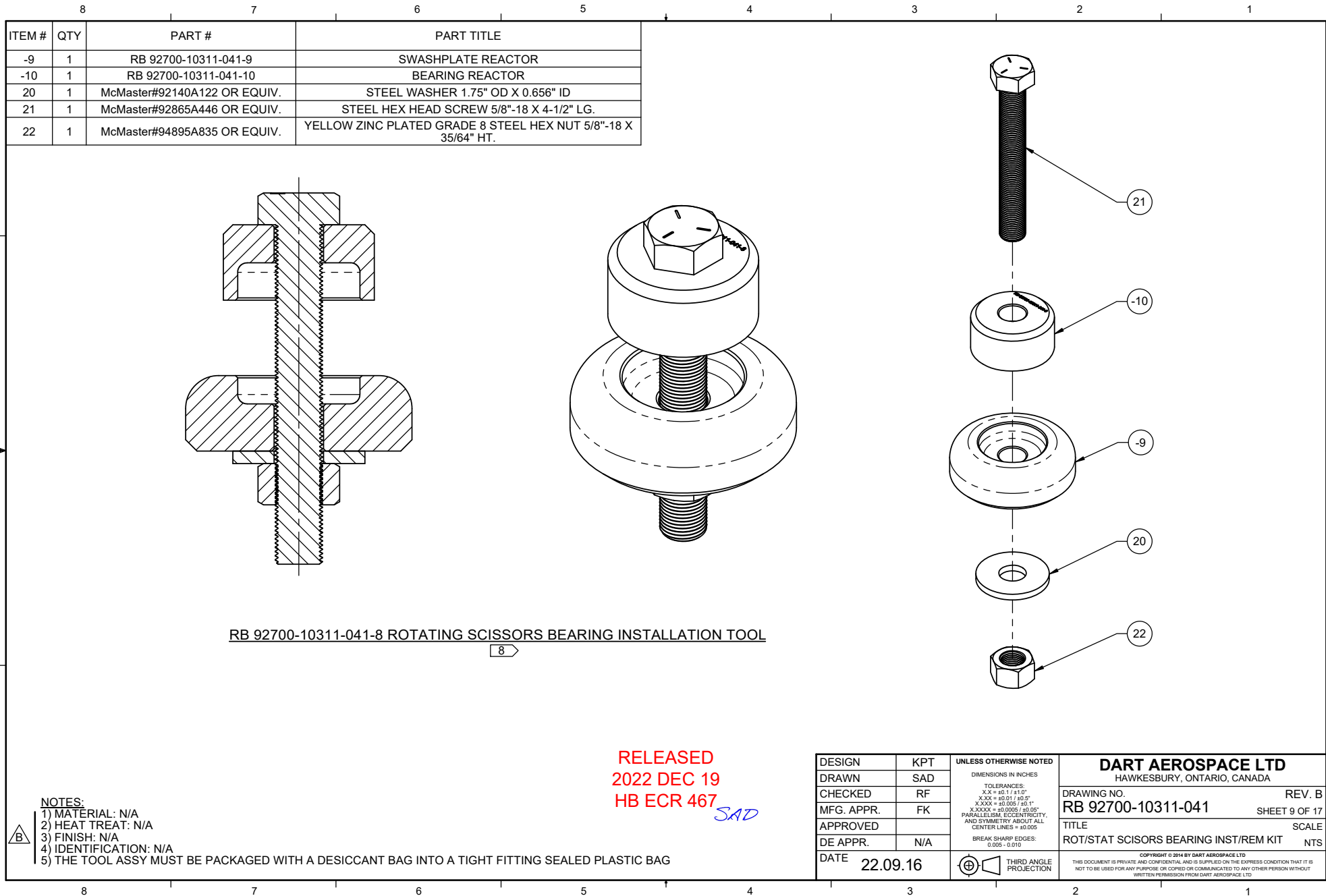
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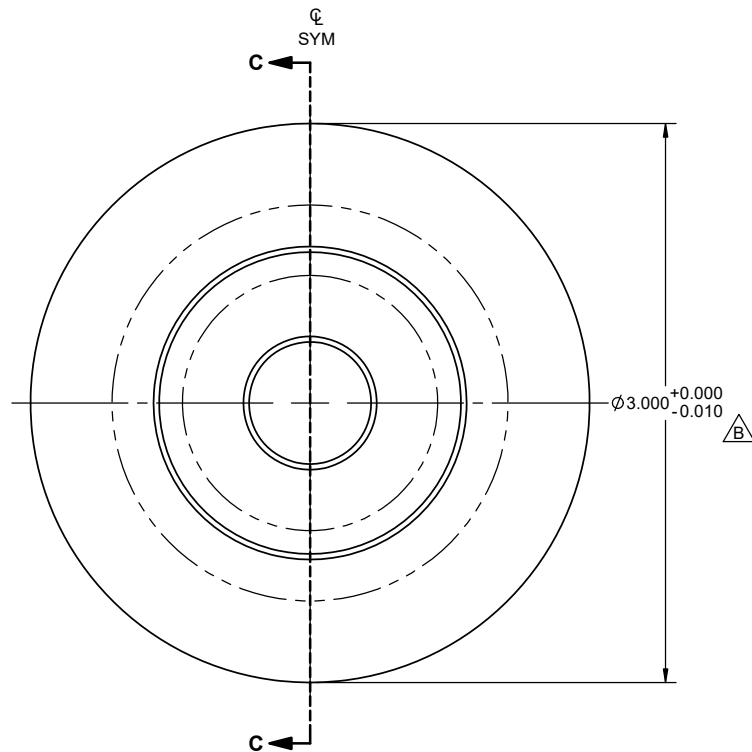
- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 5) IDENTIFICATION: N/A

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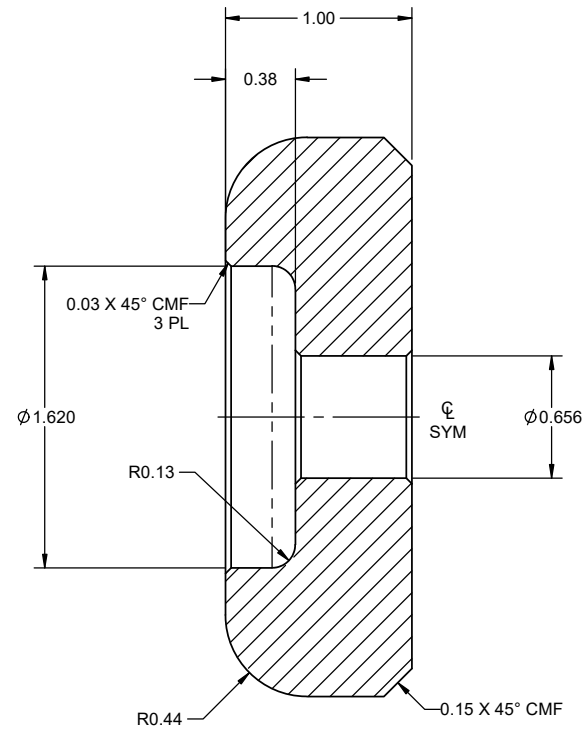
SAD

DESIGN	KPT	<small>UNLESS OTHERWISE NOTED</small> <small>DIMENSIONS IN INCHES</small> <small>TOLERANCES:</small> <small>X.X = ±0.1 / ±1.0"</small> <small>X.XX = ±0.01 / ±0.5"</small> <small>X.XXX = ±0.005 / ±0.1"</small> <small>X.XXXX = ±0.0005 / ±0.05"</small> <small>PARALLELISM, ECCENTRICITY,</small> <small>AND SYMMETRY ABOUT ALL</small> <small>CENTER LINES = ±0.005</small> <small>BREAK SHARP EDGES:</small> <small>0.005 - 0.010</small>	DART AEROSPACE LTD <small>HAWKESBURY, ONTARIO, CANADA</small>	
DRAWN	SAD		DRAWING NO. RB 92700-10311-041	
CHECKED	RF		REV. B	
MFG. APPR.	FK		SHEET 8 OF 17	
APPROVED			SCALE	
DE APPR.	N/A	<small>ROT/STAT SCISORS BEARING INST/REM KIT</small> <small>NTS</small>		
DATE 22.09.16		THIRD ANGLE PROJECTION	<small>COPYRIGHT © 2014 BY DART AEROSPACE LTD</small> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

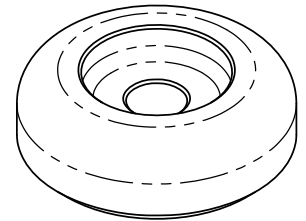




RB 92700-10311-041-9 SWASHPLATE REACTOR



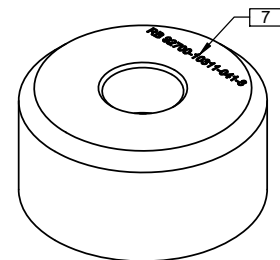
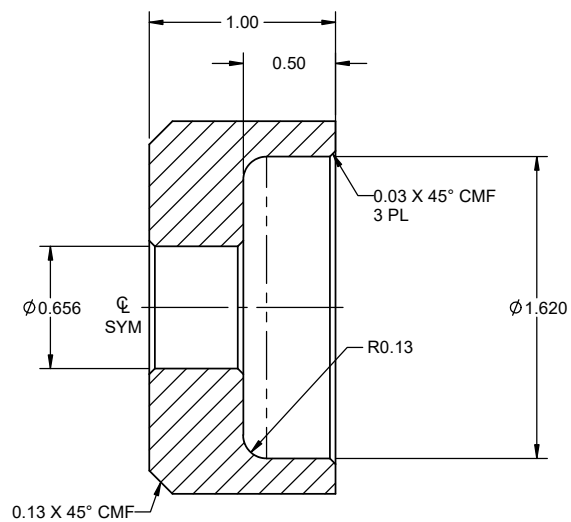
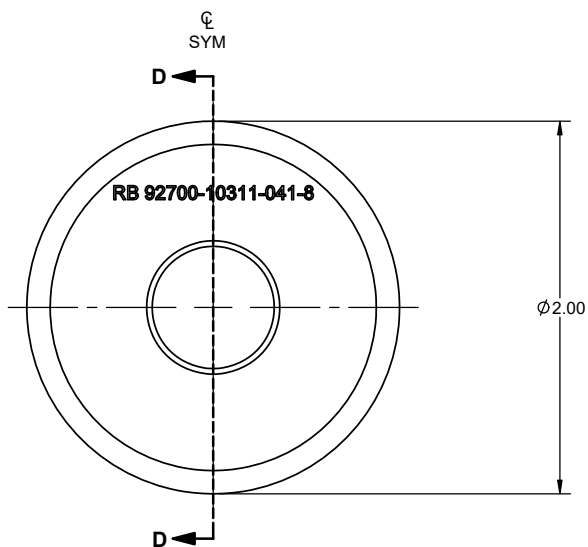
SECTION C-C



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2022 DEC 19
HB ECR 467
SAD

- NOTES:
- 1) MATERIAL: 6061-T6 / 7075-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
 - 4) IDENTIFICATION: N/A

DESIGN	KPT	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: XX = ±0.1 / ±1.0" XXX = ±0.01 / ±0.5" XXXX = ±0.005 / ±0.1" XXXXX = ±0.0005 / ±0.05" PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		DRAWING NO.	REV. B
CHECKED	RF		RB 92700-10311-041	SHEET 10 OF 17
MFG. APPR.	FK		TITLE	SCALE
APPROVED			ROT/STAT SCISORS BEARING INST/REM KIT	NTS
DE APPR.	N/A			
DATE	22.09.16	THIRD ANGLE PROJECTION	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



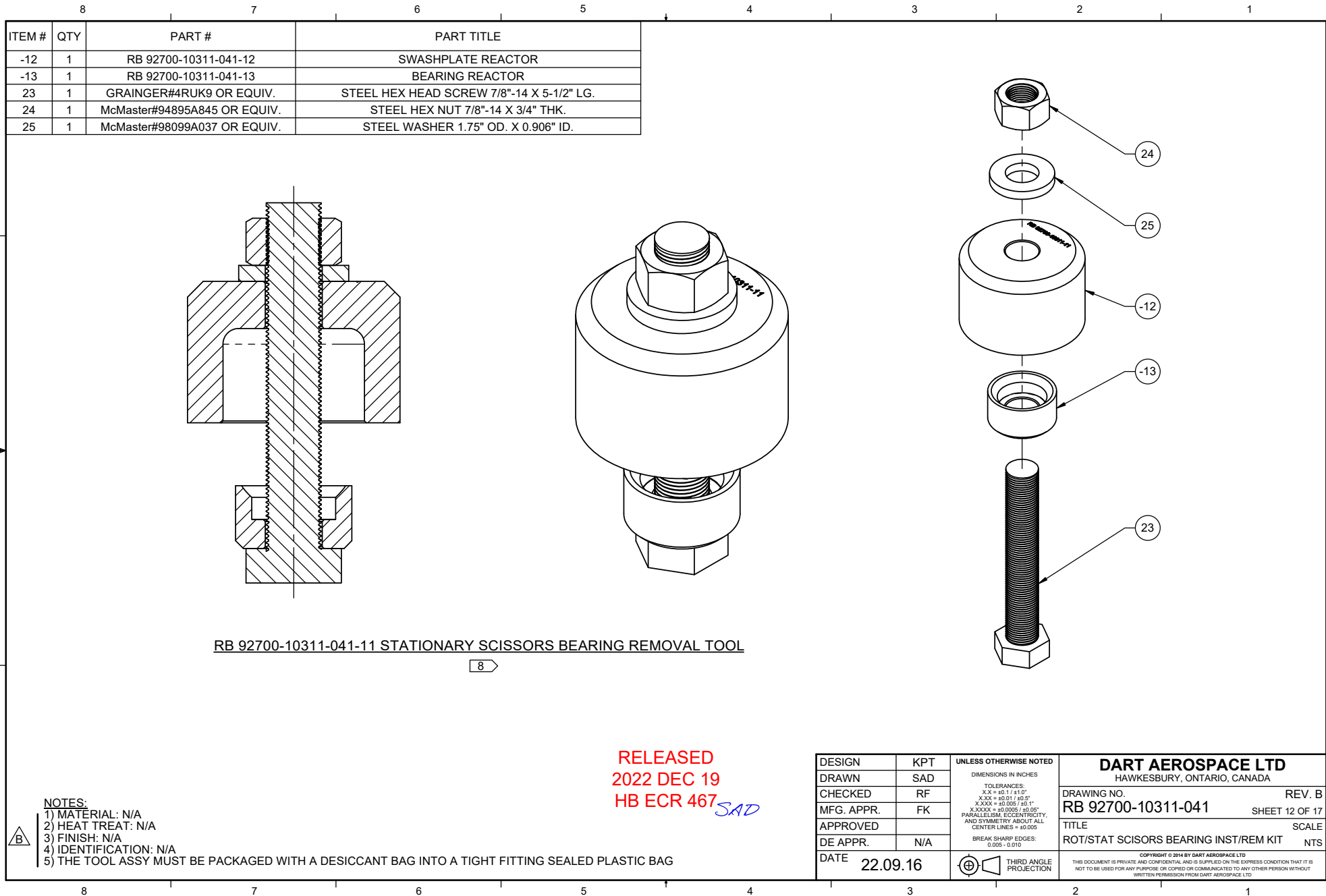
RB 92700-10311-041-10 BEARING REACTOR

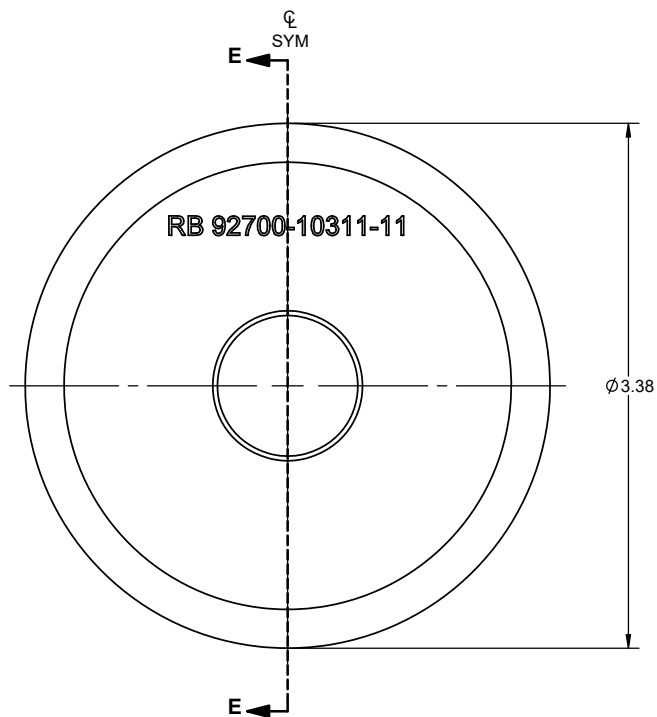
RELEASED
2022 DEC 19
HB ECR 467
SAD

NOTES:

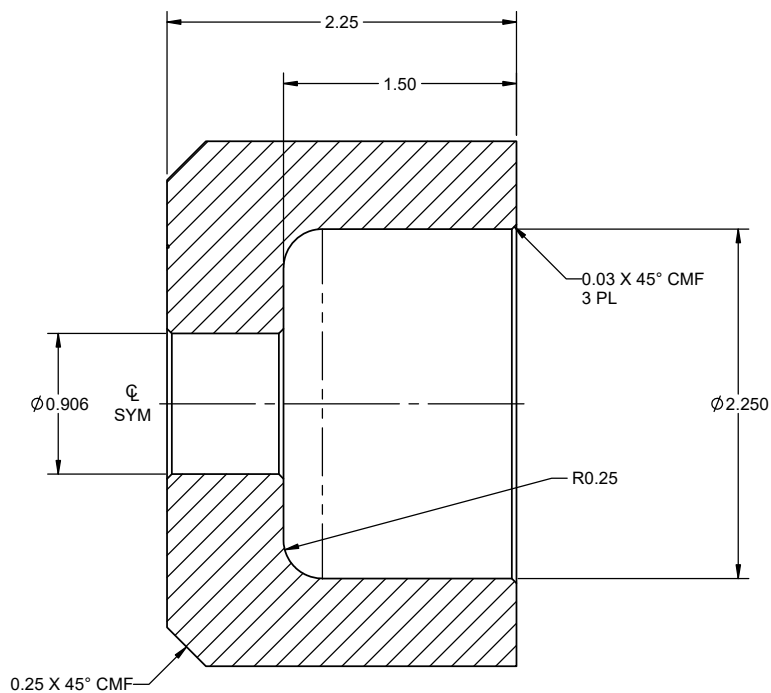
- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

DESIGN	KPT	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = $\pm 0.1 / \pm 0.1$ X.XX = $\pm 0.01 / \pm 0.01$ X.XXXX = $\pm 0.0005 / \pm 0.0005$ PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		DRAWING NO.	REV. B
CHECKED	RF		RB 92700-10311-041	SHEET 11 OF 17
MFG. APPR.	FK		TITLE	SCALE
APPROVED			ROT/STAT SCISORS BEARING INST/REM KIT	NTS
DE APPR.	N/A			
DATE	22.09.16	THIRD ANGLE PROJECTION	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

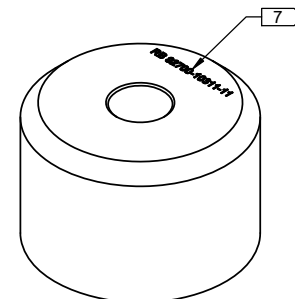




RB 92700-10311-041-12 SWASHPLATE REACTOR



SECTION E-E



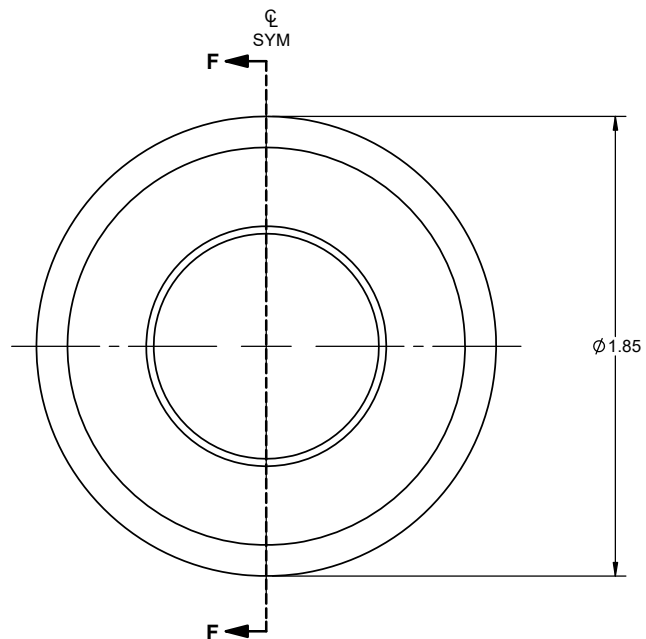
NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

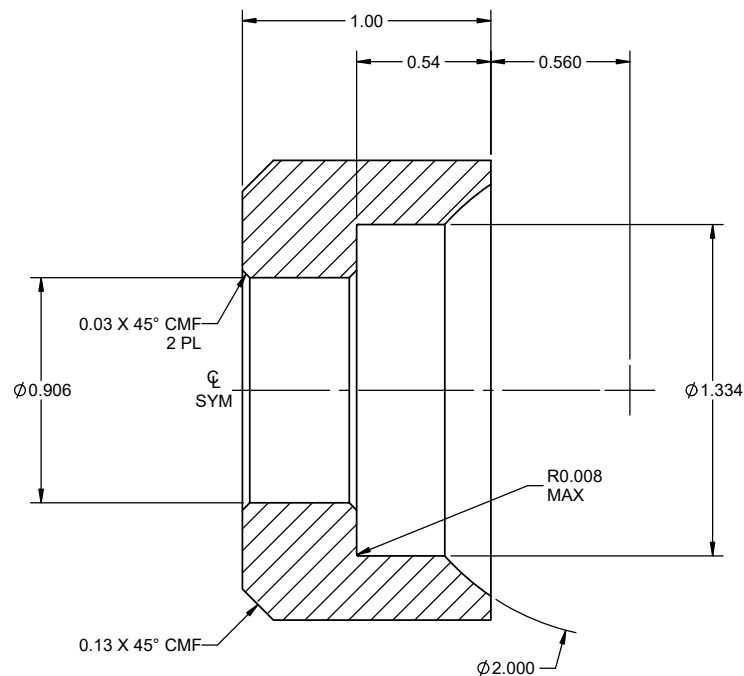
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2022 DEC 19
HB ECR 467

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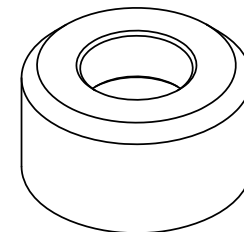
DESIGN	KPT	<small>UNLESS OTHERWISE NOTED</small> <small>DIMENSIONS IN INCHES</small> <small>TOLERANCES:</small> <small>X.X = ±0.1 / ±1.0"</small> <small>X.XX = ±0.01 / ±0.5"</small> <small>X.XXX = ±0.005 / ±0.1"</small> <small>X.XXXX = ±0.0005 / ±0.05"</small> <small>PARALLELISM, ECCENTRICITY,</small> <small>AND SYMMETRY ABOUT ALL</small> <small>CENTER LINES = ±0.005</small> <small>BREAK SHARP EDGES:</small> <small>0.005 - 0.010</small>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	SAD		DRAWING NO. RB 92700-10311-041
CHECKED	RF		REV. B
MFG. APPR.	FK		SHEET 13 OF 17
APPROVED			SCALE
DE APPR.	N/A		TITLE ROT/STAT SCISORS BEARING INST/REM KIT
DATE 22.09.16		THIRD ANGLE PROJECTION	<small>COPYRIGHT © 2014 BY DART AEROSPACE LTD</small> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>



RB 92700-10311-041-13 BEARING REACTOR



SECTION F-F



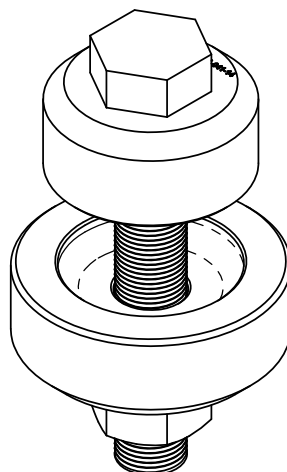
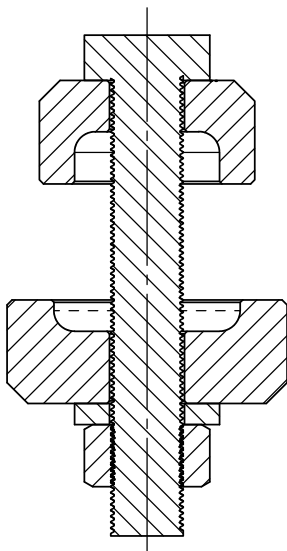
RELEASED
2022 DEC 19
HB ECR 467
SAD

NOTES:

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
- 4) IDENTIFICATION: N/A

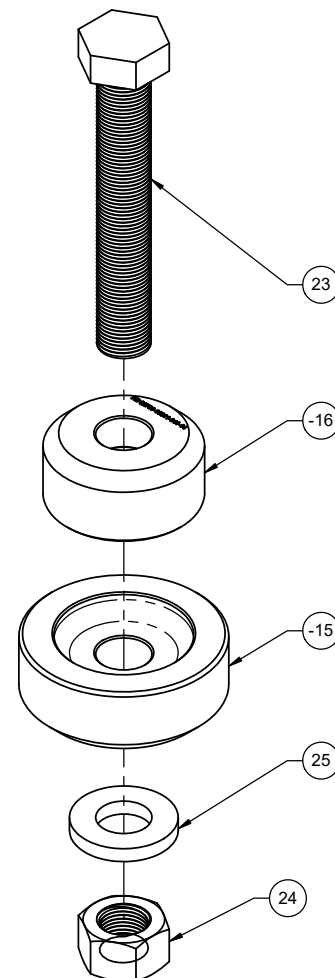
DESIGN	KPT	UNLESS OTHERWISE NOTED <small>DIMENSIONS IN INCHES</small> <small>TOLERANCES:</small> X.X = ±0.1 / ±1.0" X.XX = ±0.01 / ±0.5" X.XXX = ±0.005 / ±0.1" X.XXXX = ±0.0005 / ±0.05" <small>PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005</small> <small>BREAK SHARP EDGES:</small> 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		DRAWING NO. RB 92700-10311-041	
CHECKED	RF		REV. B	
MFG. APPR.	FK		SHEET 14 OF 17	
APPROVED			SCALE	
DE APPR.	N/A	TITLE		NTS
DATE	22.09.16	THIRD ANGLE PROJECTION		<small>COPYRIGHT © 2014 BY DART AEROSPACE LTD</small> <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>

ITEM #	QTY	PART #	PART TITLE
-15	1	RB 92700-10311-041-15	SWASHPLATE REACTOR
-16	1	RB 92700-10311-041-16	BEARING REACTOR
23	1	GRAINGER#4RUK9 OR EQUIV.	STEEL HEX HEAD SCREW 7/8"-14 X 5-1/2" LG.
24	1	McMaster#94895A845 OR EQUIV.	STEEL HEX NUT 7/8"-14 X 3/4" THK.
25	1	McMaster#98099A037 OR EQUIV.	STEEL WASHER 1.75" OD. X 0.906" ID.



RB 92700-10311-041-14 STATIONARY SCISSORS BEARING INSTALLATION TOOL

5

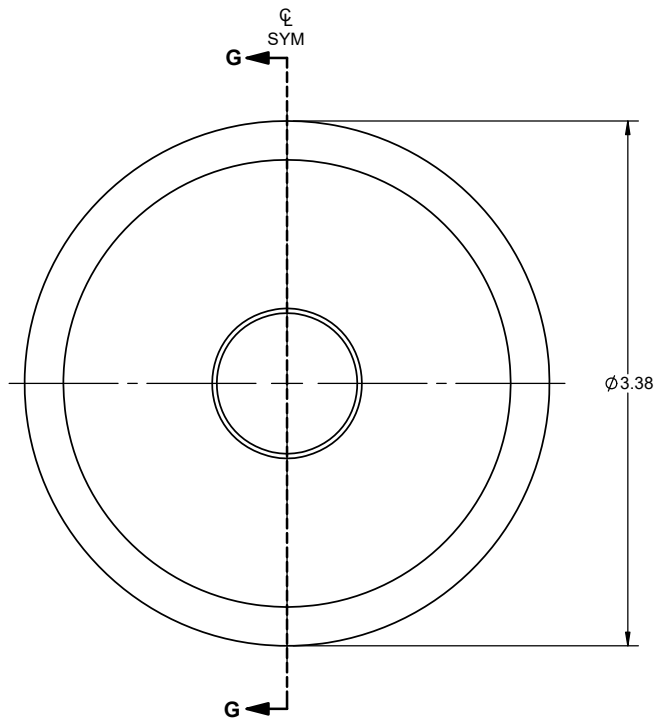


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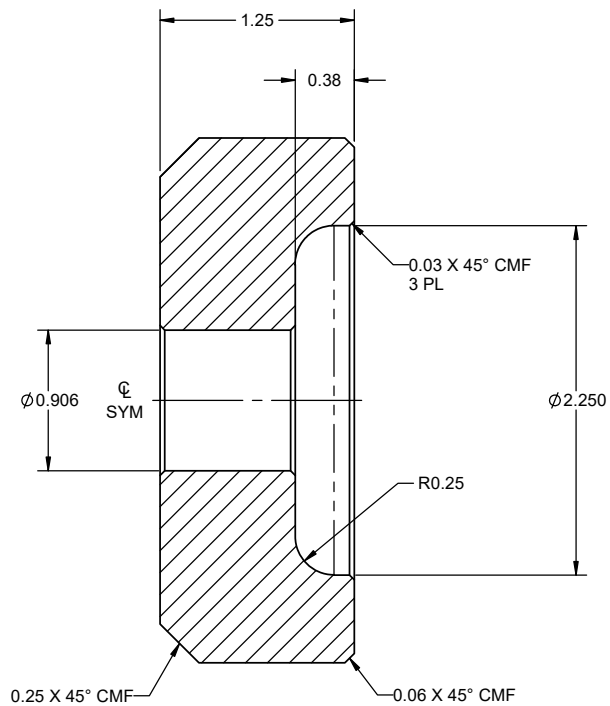
- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) IDENTIFICATION: N/A
 - 5) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG



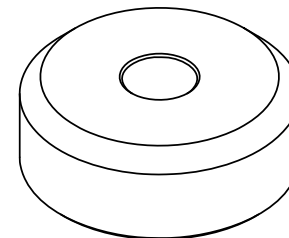
DESIGN	KPT	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: X.X = ±0.1 / ±1.0" X.XX = ±0.01 / ±0.5" X.XXX = ±0.005 / ±0.1" X.XXXX = ±0.0005 / ±0.05" PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ±0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		DRAWING NO.	REV. B
CHECKED	RF		RB 92700-10311-041	SHEET 15 OF 17
MFG. APPR.	FK		TITLE	SCALE
APPROVED			ROT/STAT SCISSORS BEARING INST/REM KIT	NTS
DE APPR.	N/A			
DATE	22.09.16	THIRD ANGLE PROJECTION	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



RB 92700-10311-041-15 SWASHPLATE REACTOR



SECTION G-G



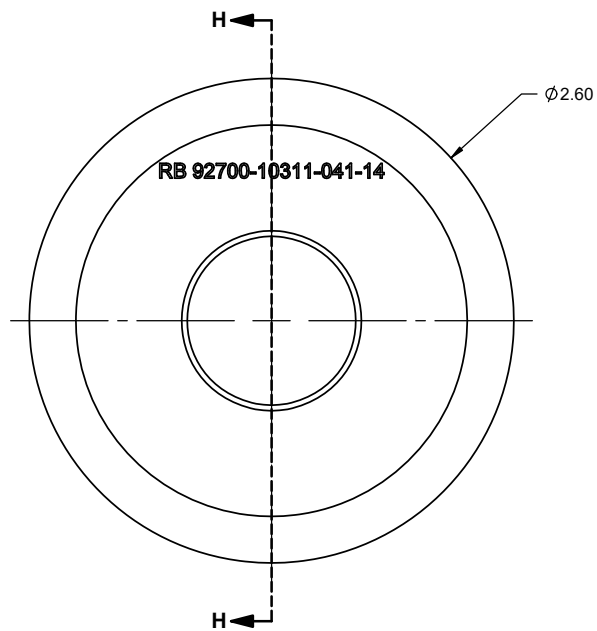
NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) IDENTIFICATION: N/A

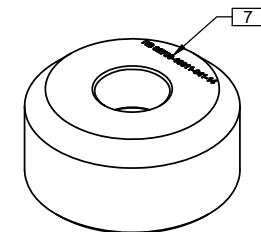
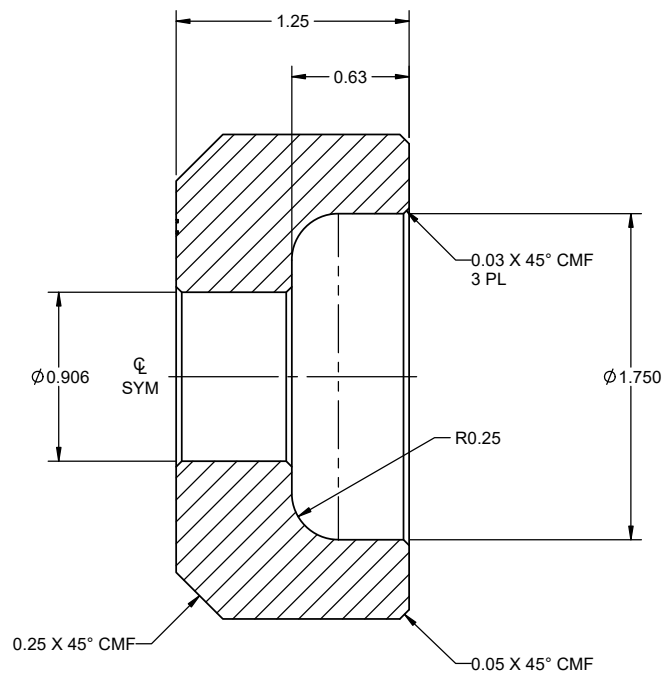
RELEASED
2022 DEC 19
HB ECR 467

SAD

DESIGN	KPT	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: XX = $\pm 0.1 / \pm 0.1$ XXX = $\pm 0.01 / \pm 0.01$ XXXX = $\pm 0.005 / \pm 0.005$ PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		DRAWING NO.	REV. B
CHECKED	RF		RB 92700-10311-041	SHEET 16 OF 17
MFG. APPR.	FK		TITLE	SCALE
APPROVED			ROT/STAT SCISORS BEARING INST/REM KIT	NTS
DE APPR.	N/A			
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RB 92700-10311-041-16 BEARING REACTOR



- NOTES:
- 1) MATERIAL: 4140/4142 (28-32 RC)
 - 2) HEAT TREAT: N/A
 - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
 - 4) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

RELEASED
2022 DEC 19
HB ECR 467
SAD

DESIGN	KPT	UNLESS OTHERWISE NOTED DIMENSIONS IN INCHES TOLERANCES: .XX = $\pm 0.1 / \pm 0.1$.XXX = $\pm 0.01 / \pm 0.01$.XXXX = $\pm 0.005 / \pm 0.005$.XXXXX = $\pm 0.0005 / \pm 0.0005$ PARALLELISM, ECCENTRICITY, AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 BREAK SHARP EDGES: 0.005 - 0.010	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		DRAWING NO.	REV. B
CHECKED	RF		RB 92700-10311-041	SHEET 17 OF 17
MFG. APPR.	FK		TITLE	SCALE
APPROVED			ROT/STAT SCISORS BEARING INST/REM KIT	NTS
DE APPR.	N/A			
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